

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2009  
 DateRun: 11/11/2009  
 Experimenters: Johnny Le  
 ClientType: Ceramic Coating Company  
 ProjectNumber: Project #2  
 Substrates: Aluminum  
 PartType: Coupon  
 Contaminants: Lubricating/Lapping Oils  
 Cleaning Methods: Manual Wipe  
 Analytical Methods: Gravimetric

Purpose: To evaluate top five products on eight supplied contaminant using manual cleaning

Experimental Procedure: Five products from the previous trials were selected based on performance. All were used at room temperature. Two alkaline aqueous cleaners were diluted to 5% using DI water in 300 ml beakers. Three cleaners were used at full strength. Fifteen preweighed aluminum coupons were coated with Lennox synthetic lubricant using a handheld swab. The contaminated coupons were weighed again to determine the amount of soil added.

Each cleaner tested with three coupons. Three coupons were placed into a Gardner Straight Line Washability unit. A Kimberly Clark Reinforced paper towel was attached to the cleaning sled and soaked with 5-7 sprays of cleaning solutions. Each coupon was sprayed 3 times with the same cleaning solution. First, Coupon was cleaned for 15 cycles two times; after coupon was cleaned for 15 cycles, experimenter changed the paper towel and soaked with 5 spray of same cleaning solution. At the end of the cleaning, coupons were dried at room temperature naturally. Final weights were recorded and efficiencies were calculated and recorded.

Results: All five worked well on the oil, removing more than 95%. The table lists the amount of oil added, the amount remaining and the efficiency for each coupon cleaned.

Cleaner	Initial wt	Final wt	% Removed
Shopmater RC 100%			
	0.0713	0.0007	99.02
	0.0750	0.0005	99.33
	0.0800	0.0011	98.62
SC Aircraft metal cleaner 5%			
	0.0978	0.0039	96.01
	0.0859	0.0008	99.07
	0.0650	0.0000	100.00
Solsafe 245 100%			
	0.1140	0.0052	95.44
	0.0783	0.0033	95.79
	0.0786	0.0011	98.60
Detergent 8 5%			
	0.0602	0.0005	99.17
	0.0558	0.0005	99.10
	0.0572	-0.0017	102.97
Activeion			
	0.0547	0.0003	99.45
	0.0709	0.0088	87.59
	0.0595	-0.0018	103.03

Summary:

<b>Substrates:</b>	Aluminum				
<b>Contaminants:</b>	Lubricating/Lapping Oils				
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Buckeye International	Shopmaster RC	100	98.99	<input checked="" type="checkbox"/>	
Gemtek Products		5	98.36		

## CLEANING LABORATORY EVALUATION SUMMARY

	SC Aircraft & Metal Cleaner Super Concentrate			<input checked="" type="checkbox"/>	
Bio Chem Systems	Solsafe 245	100	96.61	<input checked="" type="checkbox"/>	
Alconox Inc	Detergent 8	5	100.42	<input checked="" type="checkbox"/>	
Activeion Cleaning Solutions LLC	Activeion Pro	100	96.69	<input checked="" type="checkbox"/>	

Conclusion:

Based on past performance on the previous contaminants, all five products will be tested on supplied parts under the same conditions.