



CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2002
 DateRun: 12/09/2002
 Experimenters: Jason Marshall
 ClientType: Manufacturing
 ProjectNumber: Project #1
 Substrates: Stainless Steel
 PartType: Part
 Contaminants: Dirt, Films, Oxides, Oil
 Cleaning Methods: Ultrasonics
 Analytical Methods: OSEE

Purpose: To reevaluate proposed cleaning methodology based on results obtained at client facility

Experimental Procedure: Three products were used at two ultrasonic frequencies, 25 and 40 kHz. Parts were cleaned for 6 minutes in glass beakers at 130 F, followed by a DI water rinse also at 130 F and finally dried using a Master Appliance Heat Gun at 500 F for 1 minute. After drying, parts were analyzed by wiping with a white towel and acetone. Following the wipe test, parts were analyzed using OSEE.

Results: Crystal Simple Green was the only product to be used in both 25 and 40 kHz Crest Ultrasonic tanks. Both parts cleaned still had the black residue. OSEE readings for the two parts did not differ significantly. Citranox was used in the 25 kHz tank only. The part cleaned in this solution also had the black residue. OSEE readings were lower for this part than for the Simple Green. Ionox HC 2 was used in the 25 kHz tank. There was less black residue on the part following the cleaning. OSEE readings were slightly higher than the Citranox cleaned part. Table 1 lists the OSEE readings for each part cleaned.

Cleaner Used	Flat Surface OSEE Readings		Knife Edge OSEE Readings	
		Ave =		Ave =
Crystal SG 25kHz	869, 541, 602, 562	644	328, 278, 278, 352	309
Crystal SG 40kHz	861, 570, 913, 771	779	356, 450, 738, 682	556
Citranox	358, 296, 274, 548	369	379, 377, 347, 292	349
Ionox HC 2	424, 564, 473, 340, 564, 711, 593	524		
Double wipe w/ Acetone	350, 408, 404	290	439, 362, 432	411
Dirty	300, 267, 261, 290	280	349, 285, 449, 262	336

In addition to the cleaning trials, one elbow that was chemically cleaned off site was analyzed using OSEE Values obtained were:

545, 292, 266, 361, 303, 255	Ave = 337
328, 313, 262	Ave = 207

Summary:

Substrates:	Stainless Steel				
Contaminants:	Dirt, Films, Oxides, Oil				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:

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Simple Green	Crystal Simple Green Industrial Cleaner & Degreaser	9	0.00	<input type="checkbox"/>	
Alconox Inc	Citranox	6	0.00	<input type="checkbox"/>	
Kyzen Corporation	Ionox HC 2	100	0.00	<input checked="" type="checkbox"/>	

Conclusion:

The change in frequency showed some signs of improved cleaning only using OSEE. The wipe test could not distinguish between the two parts cleaned in each solution. The semi aqueous cleaned part resulted in the least amount of the black residue.