

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2002  
 DateRun: 10/24/2002  
 Experimenters: Jason Marshall, Heidi Wilcox  
 ClientType: Cleaner Manufacturer  
 ProjectNumber: Project #1  
 Substrates: Steel  
 PartType: Coupon  
 Contaminants: Fluxes, Greases, Paints, Waxes  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric  
 Purpose: To evaluate supplied cleaner on four additional contaminants.

Experimental Procedure: The supplied product was used at full strength at room temperature. The product was poured into four 600 ml beakers. The four contaminants were applied onto sets of three coupons using a hand held swab. Contaminants were allowed to dry and then weighed again using the Denver Instruments A250 balance. One set of contaminated coupons were cleaned in the beakers for 5 minutes using stir-bar agitation. Coupons were dried using tap water at room temperature for 15 seconds and dried using a Master Appliance Heat Gun (except wax) at 500 F for 30 seconds. Once coupons were dry, final weights were recorded and efficiencies were calculated.

Contaminants: Grease - Daubert Chemical Co Tectyl 891 Class I cosmoline grease (8052-41-3, 68918-69-4, 64742-65-0, 68608-26-4)  
 Flux - Alpha 615 RMA flux (67-63-0, 8052-41-3, 8050-09-7)  
 Paint - Glidden Paint Company Ultra Hide Alkyd semi gloss paint (136-52-7, 1317-65-3, 1332-58-7, 66402-68-4, 8052-41-3, 64742-88-7, 71-43-2, 13463-67-7, 68604-95-5, 66070-62-0, 67746-05-8)  
 Wax - Stevenson Brothers and Co. Inc. Petroleum Paraffin wax.

Results: Only the flux was removed during the immersion cleaning testing. Both the paint and the Tectyl 891 showed some signs of removal. The wax was not effected by the cleaning process. The table below lists the efficiencies for each coupon.

Table 1. Efficiencies

	Cleaner	Coupon 1	Coupon 2	Coupon 3	Average
Immersion	Cosmoline	17.81	39.39	32.73	29.98
	Flux	100.22	99.81	95.81	98.61
	Paint	16.36	13.52	34.50	21.46
	Wax	-0.51	-0.86	0.12	-0.42

Summary:

<b>Substrates:</b>		Steel				
<b>Contaminants:</b>		Fluxes, Greases, Paints, Waxes				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:	
Metabolix Inc	Metabolix E3HB	100	29.98	<input type="checkbox"/>	Grease-cosmoline	
Metabolix Inc	Metabolix E3HB	100	98.61	<input checked="" type="checkbox"/>	Flux	
Metabolix Inc	Metabolix E3HB	100	21.46	<input type="checkbox"/>	Paint	
Metabolix Inc	Metabolix E3HB	100	-0.42	<input type="checkbox"/>	Wax	

Conclusion: The same four contaminants will be evaluated for removal using ultrasonic energy.