

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2004

DateRun: 07/07/2004

Experimenters: Heidi Wilcox

ClientType: Lab

ProjectNumber: Project #1

Substrates: Sterling/Silver

PartType: Coupon

Contaminants: Cutting/Tapping Fluids

Cleaning Methods: Immersion/Soak

Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.  
Cleaning: 5 min. immersion cleaning at 96 F with stir-bar agitation.  
NO Rinsing  
Drying: 30 sec. Air blow off using hose  
Contaminant:  
Cutting Fluid - Houghton Intentional Cut -Max Cas# 64742-52-5, 64741-96-4  
Substrate 2 "

## Results:

### Summary:

<b>Substrates:</b>	Sterling/Silver				
<b>Contaminants:</b>	Cutting/Tapping Fluids				
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Petroferm Inc	Lenium CP (no longer available)	100	99.51	<input checked="" type="checkbox"/>	
Petroferm Inc	Lenium ES	100	99.75	<input checked="" type="checkbox"/>	
Invista S.a.r.l	Flexisolv DBE 6 ester	100	100.17	<input checked="" type="checkbox"/>	

Conclusion: All cleaners were effective.