

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2001
 DateRun: 08/06/2001
 Experimenters: Jason Marshall
 ClientType: Electronics Manufacturer
 ProjectNumber: Project #1
 Substrates: Aluminum
 PartType: Coupon
 Contaminants: Waxes
 Cleaning Methods: Immersion/Soak
 Analytical Methods: Gravimetric

Purpose: To identify a replacement cleaner for toluene to remove wax

Experimental Procedure: Fifteen cleaners were selected based on past laboratory testing and vendor information. Nine aqueous products and six semi-aqueous were chosen. The aqueous products were diluted to 5% using DI water in 250 ml beakers. The others were used at full strength in the same size beakers. Due to limited amount of wax, only one coupon was used in each solution. The wax was heated and applied to preweighed aluminum coupons. After the wax cooled, a second dirty weight was measured. Cleaning lasted for 30 minutes at room temperature, followed by a DI water spray rinse also at room temperature. Coupons were dried using an air gun. Once the coupons were dry, a final clean weight was made and cleaning efficiencies were calculated.

Results: Of the 15 cleaners only two product removed over 70% of the wax from the aluminum coupons. Bio T Max removed nearly all of the the wax, 99.36%, and D-Greeze 500 Lo removed just over 75% of the wax.

Cleaner	Efficiency	Classification
Bio T Max	99.36	Semi-Aqueous
Green Stuff	9.88	Alk Aqueous
SC 1000	0.48	Alk Aqueous
SC Aircraft	-0.04	Alk Aqueous
Beyond 2003	0.66	Alk Aqueous
DeOx 007	-2.58	Alk Aqueous
Valtron SP 2250 LF	0.24	Alk Aqueous
Daraclean 200	-0.82	Alk Aqueous
Inproclean 3800	-3.06	Alk Aqueous
KPC 820 N	1.75	Alk Aqueous
D Greeze 500 Lo	76.16	Hydrocarbon
EP 921	24.54	D-Limonene
Engine Degreaser	12.63	Terpene
Methyl Ester 1618	28.46	Methyl Ester
SI # 8	1.8	Semi-Aqueous

Summary:

Substrates:	Aluminum				
Contaminants:	Waxes				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Magnaflux	Daraclean 200	5	-0.82	<input type="checkbox"/>	
Bio Chem Systems	Green Stuff 6325	5	9.88	<input type="checkbox"/>	
US Polychem Corporation	Polychem DEOX 007	5	-2.58	<input type="checkbox"/>	
Gemtek Products	SC 1000 Aqueous Cleaner Concentrate	5	0.48	<input type="checkbox"/>	
Gemtek Products	SC Aircraft & Metal Cleaner Super Concentrate	5	-0.04	<input type="checkbox"/>	
Savogran Company	SI #8 Coating Remover	100	1.80	<input type="checkbox"/>	
Today & Beyond	Beyond 2003	5	0.66	<input type="checkbox"/>	
Transene Company, Inc.	D Greeze 500 LO	100	76.16	<input checked="" type="checkbox"/>	
AW Chesterton	KPC 820 N	5	1.75		

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				<input type="checkbox"/>	
Valtech Corporation	Valtron SP 2250 2LF	5	0.24	<input type="checkbox"/>	
Oakite Products	Inproclean 3800	5	-3.06	<input type="checkbox"/>	
Bio Chem Systems	Bio T Max	100	99.36	<input checked="" type="checkbox"/>	
Safe Science Inc	Safe Science Engine Degreaser (Industrial)	100	12.63	<input type="checkbox"/>	
Inland Technologies Inc	EP 921	100	24.54	<input type="checkbox"/>	
Twin Rivers Technologies	Methyl Ester 1618	100	28.46	<input type="checkbox"/>	

Conclusion:

Bio T Max and D-Greeze 500 both were effective in removing the wax. The aqueous products were only capable of removing less than 10% of the wax if any at all.