

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2004  
DateRun: 05/04/2004  
Experimenters: Dave Hout  
ClientType: Lab  
ProjectNumber: Project #1  
Substrates: Aluminum  
PartType: Coupon  
Contaminants: Resins/Rosins  
Cleaning Methods: Immersion/Soak  
Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning. Three products were used at full strength and four products were heated to 130 F on a hot plate. Twenty-one preweighed coupons were coated with Ashland Acrylic Resin Aroset 1872 Z40 (108-88-33, 141-78-6, 142-82-5, 67-63-2) and allowed to dry for a half an hour and reweighed. Three coupons were cleaned in each solution for 5 minutes using stir-bar-agitation, rinsed in a tap water bath for 15 seconds at 120 F and dried using air blow off for 30 seconds at 68 F. Coupons were allowed to dry for a half an hour and then reweighed a final time. Efficiencies were calculated.

## Results:

### Summary:

<b>Substrates:</b>		Aluminum				
<b>Contaminants:</b>		Resins/Rosins				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:	
US Polychem Corporation	Polychem A 2000 P	5	19.54	<input type="checkbox"/>		
ISP Technologies	Ship Shape Resin Cleaner	100	-40.96	<input type="checkbox"/>		
Invista S.a.r.l	Flexisolv DBE 3 ester	100	49.25	<input type="checkbox"/>		
EcoLink	VG 151	100	-60.87	<input type="checkbox"/>		
Church & Dwight Co Inc.	Armakleen E 2001	5	-21.43	<input type="checkbox"/>		
US Polychem Corporation	Polychem Ultra CR	5	-17.55	<input type="checkbox"/>		
Brulin Corporation	Formula 815 MX	5	-29.55	<input type="checkbox"/>		

Conclusion: All products were ineffective at removing the contaminants.