

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2003  
 DateRun: 09/25/2003  
 Experimenters: Jason Marshall  
 ClientType: Lab  
 ProjectNumber: Project #1  
 Substrates: Steel  
 PartType: Coupon  
 Contaminants: Inks  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning. Five products were used at full strength, heated to 120 F on a hot plate. Fifteen preweighed coupons were coated with Sheelfed Offset Lithographic black ink and allowed to dry for three days and reweighed. Three coupons were cleaned in each solution for 5 minutes using stir-bar-agitation, rinsed in a tap water bath for 15 seconds at 120 F and dried using air blow off for 30 seconds at 68 F. Coupons were allowed to dry overnight and then reweighed a final time. Efficiencies were calculated.

Note: Bio T Foam Plus was sprayed onto coupons at room temperature and allowed to sit for 5 minutes. The cleaner was then rinsed off.

Results: Four of the five products had some effect on the ink. The five minutes used for cleaning was not long enough to remove the amount of ink applied to the coupons. In addition to increasing the cleaning time, ultrasonic or manual wiping would also improve the removal of the lithographic ink.

Summary:

<b>Substrates:</b>	Steel					
<b>Contaminants:</b>	Inks					
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>	
AW Chesterton	278 Super Solv	100	13.63	<input type="checkbox"/>		
Bio Chem Systems	Bio T Foam Plus	100	-1.42	<input type="checkbox"/>		
Invista S.a.r.l	Flexisolv DBE 3 ester	100	57.30	<input type="checkbox"/>		
Eastern Color and Chemical Company	Ecobrite Cleaner AK	100	45.60	<input type="checkbox"/>		
Gemtek Products	SC EZ Solv Safety Solvent	100	60.75	<input type="checkbox"/>		

Conclusion: No cleaners removed over 85%.