

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2003  
 DateRun: 03/30/2003  
 Experimenters: Jason Marshall  
 ClientType: Lab  
 ProjectNumber: Project #1  
 Substrates: Brass  
 PartType: Coupon  
 Contaminants: Buffing/Polishing Compounds  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric  
 Purpose: Laboratory evaluations of alternative cleaning products  
 Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.  
 Cleaning: 5 min Immersion cleaning with stir-bar agitation @ 120 F  
 Rinsing: 1/2 min, manual, in 102 F water (tap)  
 Drying: 30 seconds air blow off, 68 F  
 Contaminant: Buffing compound, Jackson Lea Antique buffing CAS# 9000-70-8, 1344-28-1, 409-21-2, 1309-37-1)

**Results:**

**Summary:**

<b>Substrates:</b>	Brass				
<b>Contaminants:</b>	Buffing/Polishing Compounds				
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Metabolix Inc	Metabolix E3HB	100	2.40	<input type="checkbox"/>	
Florida Chemical Company	Citrus Burst 7	100	1.25	<input type="checkbox"/>	
Florida Chemical Company	D-Limonene	100	22.56	<input type="checkbox"/>	
Twin Rivers Technologies	Methyl Ester 1618	100	-9.92	<input type="checkbox"/>	
AG Environmental Products	Canola Gold CE110	100	-4.45	<input type="checkbox"/>	
AG Environmental Products	Soy Clear 1500	100	-4.53	<input type="checkbox"/>	
Vertec BioSolvents	Take Off Green	100	15.35	<input type="checkbox"/>	
Vertec BioSolvents	VertecBio Gold Unscented Part Cleaner	100	-1.57	<input type="checkbox"/>	
Pentone Corporation	Citrikleen XPC	100	-1.04	<input type="checkbox"/>	

**Conclusion:**

After cleaning, wiping was performed to see if efficiencies would increase significantly. Trial 254 shows these results.