

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2002
 DateRun: 02/04/2002
 Experimenters: Purav Dave
 ClientType: Lab
 ProjectNumber: Project #1
 Substrates: Aluminum
 PartType: Coupon
 Contaminants: Greases, Lubricating/Lapping Oils
 Cleaning Methods: Immersion/Soak
 Analytical Methods: Gravimetric
 Purpose: Laboratory evaluations of alternative cleaning products
 Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning.
 Cleaning: 5 min. immersion cleaning at 120 F with stir-bar agitation.
 Rinsing: 1/2 min. manual with water at 120 F.
 Drying: 1 min. with heat gun at 500 F.
 Contaminant:
 1. Grease: Keystone KSL-111, ELF Lubricants, Diester based grease.
 2. Lubricant - ELF Lubricants Nevastone Safeguard 6 Food Machinery lube oil (64742-47-8, 8042-47-5, 9003-29-6)

Results:
 Summary:

Substrates:	Aluminum				
Contaminants:	Greases, Lubricating/Lapping Oils				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Bio Chem Systems	Solsafe 245	100	96.52	<input checked="" type="checkbox"/>	Contaminant: Grease
Bio Chem Systems	Solsafe 245	100	94.67	<input checked="" type="checkbox"/>	Contaminant: Lubricant
Finger Lakes Chemical	1-1-02	100	94.52	<input checked="" type="checkbox"/>	Contaminant: Grease
Oakite Products	Citradet	5	83.26	<input type="checkbox"/>	Contaminant: Grease
Oakite Products	Inproclean 2500	5	84.10	<input type="checkbox"/>	Contaminant: Grease
Watson Technical Associates	Watson Formula 7300	5	70.07	<input type="checkbox"/>	Contaminant: Grease

Conclusion: