

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2006
 DateRun: 11/27/2006
 Experimenters: Jason Marshall
 ClientType: Lab
 ProjectNumber: Project #1
 Substrates: Aluminum
 PartType: Coupon
 Contaminants: Greases, Dirt, Oil
 Cleaning Methods: Low Pressure Spray
 Analytical Methods: Gravimetric

Purpose: Laboratory evaluations of alternative aerosol cleaning products

Experimental Procedure: Basic cleaning performance testing was conducted using ASTM G122 as the bases for cleaning. Five products were selected for testing based on previous testing on the selected soil. All five products were diluted to 3% using DI water. Products were used at room temperature. Fifteen preweighed aluminum coupons were coated with a collection of brake/engine soil collected from an automobile shop. The coupons were allowed to sit for several days before a second weight was recorded. Three coupons were cleaned in each solution for less than one minute using low pressure spray. Coupons were not rinsed but were dried using air blow off at room temperature for 10 seconds. Following drying, final weights were recorded and cleaning efficiencies were calculated.

Results: All five products removed over 95% of the soil at the lower dilutions. However, all solutions had an increase in foaming. The table below lists the amount of soil applied, the amount remaining and the efficiency for each coupon cleaned.

| Cleaner | Initial wt | Final wt | %Removed |
|-------------------------|------------|----------|----------|
| Aquavantage 1400 | 0.1320 | 0.0090 | 93.18 |
| | 0.4230 | 0.0102 | 97.59 |
| | 0.3303 | 0.0135 | 95.91 |
| Inproclean 3800 | 0.3562 | 0.0117 | 96.72 |
| | 0.2107 | 0.0102 | 95.16 |
| | 0.4612 | 0.0090 | 98.05 |
| California Parts Washer | 0.3663 | 0.0059 | 98.39 |
| | 0.1639 | 0.0036 | 97.80 |
| | 0.1740 | 0.0075 | 95.69 |
| Eliminator | 0.3270 | 0.0036 | 98.90 |
| | 0.3434 | 0.0029 | 99.16 |
| | 0.6118 | 0.0053 | 99.13 |
| Sea Wash Blue | 0.2952 | 0.0033 | 98.88 |
| | 0.6141 | 0.0028 | 99.54 |
| | 0.2878 | 0.0048 | 98.33 |

Summary:

| Substrates: | | Aluminum | | | |
|-------------------------|----------------------------------|--------------------|-------------|-------------------------------------|---------------|
| Contaminants: | | Greases, Dirt, Oil | | | |
| Company Name: | Product Name: | Conc.: | Efficiency: | Effective: | Observations: |
| Brulin Corporation | Aquavantage 1400 | 3 | 95.56 | <input checked="" type="checkbox"/> | |
| Oakite Products | Inproclean 3800 | 3 | 96.64 | <input checked="" type="checkbox"/> | |
| Phase III Inc | California Parts Washer Solution | 3 | 97.29 | <input checked="" type="checkbox"/> | |
| Phase III Inc | Eliminator | 3 | 99.06 | <input checked="" type="checkbox"/> | |
| Warren Chemical Company | Sea Wash Blue | 3 | 98.92 | <input checked="" type="checkbox"/> | |

Conclusion: All five were effective at the lower concentrations but had increased foaming levels. Higher concentration (~10%) may be used in EnviroCaddie system.