

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2001  
 DateRun: 01/16/2001  
 Experimenters: Jason Marshall, John Brunelle  
 ClientType: Cleaner Manufacturer  
 ProjectNumber: Project #1  
 Substrates: Aluminum  
 PartType: Coupon  
 Contaminants: Cutting/Tapping Fluids, Fluxes, Greases, Lubricating/Lapping Oils, Oil  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric  
 Purpose: To compare cleaning efficiency of similar products from two manufactures

Experimental Procedure: Two products were diluted to five percent using DI water in 600 ml beakers. The solutions were heated to 130 F on a hot plate. Preweighed coupons were contaminated with the various contaminants and weighed again. Next, three coupons with the same contaminant were immersed into a beaker agitated with a magnetic stir bar. Cleaning lasted for five minutes. The coupons were rinsed using tap water at 120 F for 30 seconds and dried for 2 hours at room temperature. Once the coupons were dry, final clean weights were recorded and the efficiency of the cleaning products were determined.

## SUBSTRATE MATERIAL:

Table 1. Substrates Cleaned

Substrate Code ID#

Aluminum AL1 5086 H-32

AL2 1100 H-14

Table 2. Contaminants Removed

Contaminant CAS#

Flux FX, Kester 1544 Rosin 64-17-5, 78-92-2, 8050-09-7

Grease GR, KSL-111 64742-57-0, 64742-62-7, 8052-42-4

Lubricant LU, 423 64742-47-8

Oil OI, Hydraulic, East Falls Co. 64742-65-0

Results: Both cleaners had difficulty in removing the lubricant from the aluminum coupons with Emkay removing just over 60% of the lubricant and Magnum only removing just under 50%. Magnum was more successful in cleaning the other three contaminants as shown in the side by side comparison in Table 4.

Table 4. Direct Comparison

Contaminant	Emkay	Magnum
flux	58.33	99.55
grease	78.7	97.19
lubricant	60.43	49.82
oil	87.77	94.13

The results for each cleaner are listed in Table 5.

Table 5. Product Efficiencies

RAW DATA									
Company	Emkay				Company	Magnum Research			
Product	Safety Wash Clear				Product	Aluminum Aerowash			
Classif.	Alk-aq				Classif.	Alk-aq			
Subst/Cont	AL1-FX	AL1-GR	AL2-LU	AL2-OI	Subst/Con	AL1-FX	AL1-GR	AL2-LU	AL2-OI
Coupon 1	78.13	52.27	56.28	97.40	Coupon 1	99.14	97.98	42.75	98.39
Coupon 2	51.21	91.17	62.63	78.15	Coupon 2	99.10	96.91	51.76	97.51
Coupon 3	45.65	92.64	62.35	87.76	Coupon 3	100.4	96.66	54.96	86.46
Average	58.33	78.69	60.42	87.77	Average	99.55	97.19	49.82	94.12

Summary:

<b>Substrates:</b>	Aluminum					
<b>Contaminants:</b>	Cutting/Tapping Fluids, Fluxes, Greases, Lubricating/Lapping Oils, Oil					
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>	

## CLEANING LABORATORY EVALUATION SUMMARY

Emkay Chemical Company	Safety Wash Clear	5	58.33	<input type="checkbox"/>	flux
Emkay Chemical Company	Safety Wash Clear	5	78.70	<input type="checkbox"/>	grease
Emkay Chemical Company	Safety Wash Clear	5	60.43	<input type="checkbox"/>	lubricant
Emkay Chemical Company	Safety Wash Clear	5	87.77	<input checked="" type="checkbox"/>	oil
Magnum Research Corporation	Aluminum Aerowash	5	99.55	<input checked="" type="checkbox"/>	flux
Magnum Research Corporation	Aluminum Aerowash	5	97.19	<input checked="" type="checkbox"/>	grease
Magnum Research Corporation	Aluminum Aerowash	5	49.82	<input type="checkbox"/>	lubricant
Magnum Research Corporation	Aluminum Aerowash	5	94.13	<input checked="" type="checkbox"/>	oil

**Conclusion:**

Magnum Research Aluminum Aerowash removed over 94% of the contaminants for three of four contaminants. Emkay Chemical Safety Wash Clear was successful in removing over 85% of the contaminants in one of four evaluations.