

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2000  
 DateRun: 10/10/2000  
 Experimenters: Jason Marshall, John Brunelle  
 ClientType: Cleaner Manufacturer  
 ProjectNumber: Project #1  
 Substrates: Aluminum, Stainless Steel  
 PartType: Coupon  
 Contaminants: Cutting/Tapping Fluids, Fluxes, Greases, Lubricating/Lapping Oils, Oil  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Gravimetric  
 Purpose: To evaluate the effectiveness of client selected cleaners.

Experimental Procedure: All the products were used at full strength in 600 ml beakers. The solutions were heated to 105 F on a hot plate. Prew weighed coupons were coated with the listed contaminants and weighed again. Three coupons with one contaminant were submersed into a beaker agitated with a magnetic stir bar. Cleaning lasted for 5 minutes followed by a tap water rinse at 120 F for 30 seconds and finally allowed to dry overnight at room temperature. Final clean weights were measured and cleaning effectiveness was calculated.

SUBSTRATE MATERIAL: The surface materials used are listed in Table 1.

Substrate Code ID#  
 aluminum AL 202-5086 H-32  
 stainless st SS 202-17-4 HR-68

CONTAMINANTS: The contaminants tested are listed in Table 2.

Table 2. Contaminants Used  
 Contaminant Code CAS#  
 flux, Ersin 5831 RMA FX 67-56-1, 8050-09-7, 67-63-0  
 lubricant, 423 LU 64742-47-8  
 oil, Tap Magic cutting OI 112-62-9  
 grease, ksl-111 GR 64742-57-0, 64742-62-7, 8052-42-4

Results: Two of the products, SW 1 and SW3, removed over 80% of the oil applied to the coupons. One product, SW3, was successful in removing the grease and lubricant. The coupons with the lubricant showed cleaning in excess of 100%. This increased efficiency could be due to a couple of things, coupon damage (etching) or dirty precleaned coupons. The dirty baseline coupons appears to be the cause of the elevated results. Table 4, 5 and 6 lists the results for each cleaner.

Table 4. Ozzy Juice SW 1 Results

Company	Chem Free Corp			
Product	Ozzy Juice SW1			
Classif.	enzymatic microbial			
Subst/Cont	AL-FX	AL-LU	SS-OI	SS-GR
Coupon 1	20.11	15.91	89.5	55.88
Coupon 2	21.14	20.00	83.42	85.71
Coupon 3	23.63	4.76	72.55	63.33
Average	21.63	13.56	81.82	68.31

Table 5. Heavy Grease Formula Results

Company	Chem Free Corp			
Product	Heavy Grease Formula SW2			
Classif.	enzymatic microbial			
Subst/Cont	AL-FX	AL-LU	SS-OI	SS-GR
Coupon 1	22.00	11.11	40.00	56.60
Coupon 2	19.19	0.00	46.09	79.45
Coupon 3	18.32	-16.22	75.17	72.84
Average	19.84	-1.7	53.75	69.63

Table 6. Ozzy Juice SW3 Results

Company	Chem Free Corp			
Product	Ozzy Juice SW3			
Classif.	enzymatic microbial			

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Subst/Cont	AL-FX	AL-LU	SS-OI	SS-GR
Coupon 1	14.69	188.24	93.18	88.24
Coupon 2	13.20	111.11	88.14	94.59
Coupon 3	13.93	141.18	86.83	86.24
Average	13.94	146.84	89.38	89.69

Summary:

<b>Substrates:</b>		Aluminum, Stainless Steel			
<b>Contaminants:</b>		Cutting/Tapping Fluids, Fluxes, Greases, Lubricating/Lapping Oils, Oil			
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Chem Free Corporation	SW-1 Ozzy Juice	100	21.63	<input type="checkbox"/>	flux
Chem Free Corporation	SW-1 Ozzy Juice	100	13.56	<input type="checkbox"/>	Lubricant
Chem Free Corporation	SW-1 Ozzy Juice	100	81.82	<input checked="" type="checkbox"/>	oil
Chem Free Corporation	SW-1 Ozzy Juice	100	68.31	<input type="checkbox"/>	grease
Chem Free Corporation	SW-2 Heavy Grease Formula	100	19.84	<input type="checkbox"/>	flux
Chem Free Corporation	SW-2 Heavy Grease Formula	100	-1.70	<input type="checkbox"/>	lubricant
Chem Free Corporation	SW-2 Heavy Grease Formula	100	83.75	<input type="checkbox"/>	oil
Chem Free Corporation	SW-2 Heavy Grease Formula	100	69.63	<input type="checkbox"/>	grease
Chem Free Corporation	SW-3 Ozzy Juice (Improved Low Odor)	100	13.94	<input type="checkbox"/>	flux
Chem Free Corporation	SW-3 Ozzy Juice (Improved Low Odor)	100	146.84	<input type="checkbox"/>	lubricant
Chem Free Corporation	SW-3 Ozzy Juice (Improved Low Odor)	100	89.38	<input checked="" type="checkbox"/>	oil
Chem Free Corporation	SW-3 Ozzy Juice (Improved Low Odor)	100	89.69	<input checked="" type="checkbox"/>	grease

Conclusion:

Ozzy Juice SW3 was the most successful cleaner evaluated in this trial. An additional test will be conducted to determine the compatibility of SW3 with aluminum.