

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2006
 DateRun: 09/04/2006
 Experimenters: Jason Marshall
 ClientType: Metal Working
 ProjectNumber: Project #1
 Substrates: Brass
 PartType: Coupon
 Contaminants: Buffing/Polishing Compounds
 Cleaning Methods: Ultrasonics
 Analytical Methods: Gravimetric

Purpose: To reevaluate successful products on second supplied contaminant using ultrasonic cleaning.

Experimental Procedure: Five products from the previous were diluted to 5% in 250 ml beakers using DI water and immersed in a hot water bath at 130 and degassed for five minutes in a Branson 3510 ultrasonic unit.

Fifteen preweighed coupons were coated with the red buffing compound that was heated to melting so that a handheld swab could be used to spread the compound onto the coupons. Coupons were weighed a second time to determine the amount of buffing compound added. Three coupons were cleaned in each solution for five minutes using 40 kHz ultrasonic agitation. Coupons were rinsed for 15 seconds in a tap water bath at 120 F and dried using a dry compressed air for 30 seconds. Once dry coupons were weighed a final time and product efficiencies were calculated.

Results: All products showed increased effectiveness with the addition of ultrasonic energy. The Detergent 8 removed over 95% of the buffing compounds. MC 132 and Polyspray Jet 790 XS removed over 65% after five minutes of cleaning. The other two products still removed under 60% of the buffing compound. The following table lists the amount of buffing compound applied, the amount remaining and the efficiency for each coupon cleaned.

| Cleaner | Initial wt | Final wt | % Removed |
|----------------------|------------|----------|-----------|
| MC 132 | 0.4225 | 0.1899 | 55.05 |
| | 0.3183 | 0.1022 | 67.89 |
| | 0.3273 | 0.0906 | 72.32 |
| Polyspray Jet 790 XS | 0.3582 | 0.1254 | 64.99 |
| | 0.2877 | 0.1183 | 58.88 |
| | 0.1709 | 0.0292 | 82.91 |
| Daraclean 283 | 0.2392 | 0.0637 | 73.37 |
| | 0.2545 | 0.0781 | 69.31 |
| | 0.6629 | 0.4455 | 32.8 |
| Gillite 0650 CI | 0.3093 | 0.0898 | 70.97 |
| | 0.2662 | 0.117 | 56.05 |
| | 0.4572 | 0.2748 | 39.9 |
| Detergent 8 | 0.2901 | 0.0019 | 99.35 |
| | 0.6882 | 0.0822 | 88.06 |
| | 0.2827 | 0.002 | 99.29 |

Summary:

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|--------------------------------|-----------------------------|---------------|--------------------|-------------------------------------|----------------------|
| Substrates: | Brass | | | | |
| Contaminants: | Buffing/Polishing Compounds | | | | |
| Company Name: | Product Name: | Conc.: | Efficiency: | Effective: | Observations: |
| Matchless Metal Polish Company | MC 132 | 5 | 65.09 | <input checked="" type="checkbox"/> | |
| US Polychem Corporation | Polyspray Jet 790 XS | 5 | 68.93 | <input checked="" type="checkbox"/> | |
| Magnaflux | Daraclean 283 | 5 | 58.49 | <input type="checkbox"/> | |
| Man Gill Chemical Company | Gillite 0650 CI | 5 | 55.64 | <input type="checkbox"/> | |
| Alconox Inc | Detergent 8 | 5 | 95.56 | <input checked="" type="checkbox"/> | |

Conclusion: The three products that removed over 65% of the buffing compound will be tested on the third supplied buffing compound. In addition, the Detergent 8 will be tested on the first supplied buffing compound.