

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 1998
 DateRun: 12/09/1998
 Experimenters: Jason Marshall
 ClientType: Name Plate Mfg-Etching
 ProjectNumber: Project #1
 Substrates: Aluminum
 PartType: Part
 Contaminants: Abrasive, Paints, Dirt, Soaps
 Cleaning Methods: Immersion/Soak
 Analytical Methods: Gravimetric

Purpose: To determine cleaning efficiencies for various soil loadings.

Experimental Procedure: Prew weighed coupons were covered with the D-Greeze 500 spent cleaning solution and dried under an IR heat lamp. After the name plate coupons cooled, a second weighing was performed. Eight 300 mL Pyrex beakers were filled with a Soy Gold and D-Greeze mixture. The beakers were heated to 130 F on a hot plate. Two coupons were cleaned in each solution mixture for 2 minutes using stir bar agitation. Coupons were rinsed under a hot water tap for 30 seconds and then air dried. Final weights were recorded and cleaning efficiencies were calculated. The concentrations of the Soy Gold/D-Greeze solutions used were (%):
 0.0, 2.5, 5.0, 7.5, 10.0, 20.0, 30.0, 50.0

SUBSTRATE MATERIAL: Aluminum Name Plate

CONTAMINANTS: Dirty cleaning solution, Solvent Kleen D-Greeze 500 w/ residual paint chips and pumice sludge

CONTAMINATING PROCESS USED: Added known volume to Cleaning Solution. Applied contaminant to using hand held swab.

Results: All of the cleaning solutions were determined to be effective in removing all of the applied contaminant. Table 1 list the individual cleaning efficiencies for each soil loading mixture.

Table 1. Soil Loading Cleaning Efficiency

Soil Load	0%	2.50%	5%	7.50%	10%	20%	30%	50%
	105.9	84.1	95.8	97.4	100.7	102.0	101.5	101.3
	100.6	94.2	99.0	89.9	100.7	101.1	100.7	101.0
Average	103.3	89.2	97.4	93.9	100.7	101.7	101.3	101.4
Std Dev	3.8	7.1	2.3	5.3	0.0	0.6	0.6	0.2

Summary:

Substrates:		Aluminum					
Contaminants:		Abrasive, Paints, Dirt, Soaps					
Company Name:		Product Name:	Conc.:	Efficiency:	Effective:	Observations:	
AG Environmental Products		Soy Gold 2000			<input checked="" type="checkbox"/>		
Transene Company, Inc.		D Greeze 500 LO			<input checked="" type="checkbox"/>		

Conclusion:

The cleaning efficiencies were all 90% or better. The higher the soil loading, the more effective the cleaning became. This could be do to the make up of the contaminant and the diluted cleaning solution (both contain D-Greeze 500). The D-Greeze in the cleaning solution was helping in removing the D-Greeze from the coupons.