

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 1998
 DateRun: 11/03/1998
 Experimenters: Jason Marshall
 ClientType: Name Plate Mfg-Etching
 ProjectNumber: Project #1
 Substrates: Aluminum
 PartType: Part
 Contaminants: Films, Soaps
 Cleaning Methods: Immersion/Soak
 Analytical Methods: Tactile

Purpose: To find a cleaning solution that could remove the Soy Gold film.

Experimental Procedure: Three chemistries were tested at 5% concentrations. Each chemistry was heated to 100 F on a hot plate. Samples were put into each cleaner for 1 minute using a manual agitation (moving coupon back and forth in beaker). Samples were removed and rinsed in tap water at room temperature. Parts were dried using a Master Appliance Corp. Hot-air gun model HG-301A. Samples were observed for any remaining residue by touching the surface.
 SUBSTRATE MATERIAL: Aluminum Name plates.
 CONTAMINANTS: AG Environmental Soy Gold 2000.

Results: The amount of residue remaining on the coupons was far less than without the aqueous cleaner rinsing, but there was a definite film left on the surface.

Summary:

Substrates:	Aluminum				
Contaminants:	Films, Soaps				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Alconox Inc	Luminox	5		<input checked="" type="checkbox"/>	
Magnaflux	Daraclean 232	5		<input checked="" type="checkbox"/>	
Watson Technical Associates	Low Foam Washer Detergent	5		<input checked="" type="checkbox"/>	

Conclusion: Additional testing will be conducted using a diluted Soy Gold Solution along with other aqueous cleaners and rinse aids.