

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2024  
 DateRun: 06/18/2024  
 Experimenters: Tatyanna Moreland Junior, Nasser Anise  
 ClientType: Lab  
 ProjectNumber: Project #8  
 Substrates: Stainless Steel  
 PartType: Coupon  
 Contaminants: Lubricating/Lapping Oils, Oil  
 Cleaning Methods:  
 Analytical Methods: Gravimetric

Purpose: To evaluate the effectiveness of SB-27 and SB-32 in removing soluble oil #35 and mobil DTE from stainless steel coupons as a potential replacement for TCE with a heated immersion cleaning method.

Experimental Procedure: 12 stainless steel coupons were used for both cleaners being tested, for a total of 6 coupons per cleaner. The initial weights of each coupon were recorded. The bottom third of every coupon was soiled by applying the contaminate with a swab. The dirty weights of each coupon were then recorded. The coupons were then subjected to heated immersion at 125 degrees Fahrenheit in the cleaners with a 240 RPM spin for 10 minutes. After the coupons were cleaned, they were left to air-dry overnight. The next morning, the clean weights of each coupon were taken.

Results:	Cleaner	Soil	Coupon #	Initial wt of cont.	Final wt of cont.	%Cont Removed	Average % Removal	Average Cleaner %
	SB-27	Soluble Oil # 35	2	0.0118	0.0017	85.59322034	92.01	90.40
			66	0.0635	0.0007	98.8976378		
			67	0.1204	0.0102	91.5282392		
		Mobile Oil	36	0.0201	0.0017	91.54228856	88.80	
			57	0.0268	0.0035	86.94029851		
			59	0.0356	0.0043	87.92134831		
	SB-32	Soluble Oil # 35	5	0.044	0.0034	92.27272727	89.01	89.15
			9	0.0805	0.0053	93.41614907		
			28	0.06	0.0112	81.33333333		
		Mobile Oil	34	0.0491	0.0035	92.87169043	89.29	
			54	0.0376	0.0036	90.42553191		
55			0.0376	0.0058	84.57446809			

Summary:		Substrates: Stainless Steel				
		Contaminants: Lubricating/Lapping Oils, Oil				
Company Name:	Product Name:	Conc.:		Efficiency:	Effective:	Observations:
TURI Cleaning lab	SB-27	70 percent t-Butyl Acetate, 30 percent Benzyl Alcohol		90.40	<input checked="" type="checkbox"/>	
TURI Cleaning lab	SB-32	81 percent Ethyl Lactate, 19 percent Propylene Carbonate		89.15	<input checked="" type="checkbox"/>	

Conclusion: Overall, the cleaners did an effective job removing the contaminants.