

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2023
 DateRun: 03/09/2023
 Experimenters: Alexander Symko
 ClientType: Adhesive Manufacturer
 ProjectNumber: Project #3
 Substrates: Stainless Steel
 PartType: Part
 Contaminants: Adhesive
 Cleaning Methods: Manual Wipe
 Analytical Methods: Visual
 Purpose: Pilot testing of selected solvents for removal of adhesives.
 Experimental Procedure: Sec-butyl acetate and tert-butyl acetate were supplied to workers at Ideal Tape to test on the line during production using manual wipe techniques.
 Results: Results from the operator trials were mixed. The alcohols did a suitable job removing small amounts of adhesive contamination, but in situations where larger amounts of adhesive had built up on rolls, it was unable to remove it. In these cases, it also seemed to smear the adhesive rather than dissolve and lift it off of the substrate.

Summary:

Substrates:		Stainless Steel			
Contaminants:		Adhesive			
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Lyondell Chemical Company	Tertiary butyl acetate	5 %	40.49	<input type="checkbox"/>	Contaminant: Phenolics - 62.895% efficiency Acrylic - 10.34% efficiency Silicon - 48.2% efficiency
Lyondell Chemical Company	Secondary Butyl Acetate	5%	64.33	<input checked="" type="checkbox"/>	Contaminant: Phenolics - 88.84% effective Acrylic - 8.34% effective Silicon - 95.81% effective

Conclusion: Further analysis and testing are necessary to determine what solvents or solvent blends should be tested next.