

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2022  
 DateRun: 09/09/2022  
 Experimenters: Jason Marshall  
 ClientType: Tool Manufacturer  
 ProjectNumber: Project #1  
 Substrates: Steel  
 PartType: Part  
 Contaminants: Inks  
 Cleaning Methods: Immersion/Soak  
 Analytical Methods: Smell  
 Purpose: To screen products for uv cured ink removal from printed saw blades

Experimental Procedure: Six products were selected from the lab CleanerSolutions database based on ink removal from metal parts. These products were then applied to individual provided saw blades using a squeeze bulb. About one milliliter was applied to the surface. Solutions were left on the surface and checked at five-minute intervals up to 30 minutes to see if any ink could be wiped from the surface.

Results: Several of the selected products showed positive removal of ink from the surface in the 30 minute room temperature tests.

Product	Observations
SC Supersolv	Removed some of the blue and yellow ink and grime (grey film)
DS 108	Removed blue
Soyclear 1500	Removed yellow and some grime
Citrus Burst 8	Removed less the DS108 but less than sec-butyl acetate
Bitu Ox Bio NT	Low amount of white ink removed
Solvent Blend 1 85%D-limonene; 15% dimethyl glutarate	Letters disappearing and removed grime
Solvent Blend 2 60% D-limonene; 31% Benzyl Benzoate; 9% dimethyl glutarate	Ink removed down to base metal. Top performer
Ektapro EEP	Some yellow and grime removed
Sec-butyl acetate	Removed blue - more than DS 108

Summary:

<b>Substrates:</b>	Steel				
<b>Contaminants:</b>	Inks				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:
Gemtek Products	SC Supersolve Safety Solvent	100		<input checked="" type="checkbox"/>	
Dysol	DS 108 F Wipe Solvent	100		<input checked="" type="checkbox"/>	
AG Environmental Products	Soy Clear 1500	100		<input checked="" type="checkbox"/>	
Florida Chemical Company	Citrus Burst 8	100		<input checked="" type="checkbox"/>	
Green Way Products	Bitu Ox Blo NT	100		<input type="checkbox"/>	
No Specific Vendor	Solvent Mix 85% D-limonene; 15% dimethyl glutarate	100		<input checked="" type="checkbox"/>	
No Specific Vendor	Solvent Mix 60% D-limonene; 31% Benzyle Benzoate; 9% dimethyl glutarate	100		<input checked="" type="checkbox"/>	Most effective

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Ashland Specialty Chemical Company	Ester Solvent EEP	100		<input type="checkbox"/>	
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Conclusion:

The effective products will be tested in a follow-up experiment where parts will be partially immersed in the surface to determine how long it would take to remove ink from saw blade.