

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2022  
 DateRun: 04/13/2022  
 Experimenters: Zoe Lawson  
 ClientType: Metal Working  
 ProjectNumber: Project #1  
 Substrates: Aluminum, Stainless Steel, Steel  
 PartType: Part  
 Contaminants: Oil  
 Cleaning Methods: Ultrasonics  
 Analytical Methods: Gravimetric, Visual

Purpose: To evaluate Crystal Simple Green at 10% solution for new pre-soiled samples.

Experimental Procedure: The pre-soiled parts were weighed for dirty weights. The Crystal Simple Green was heated to 140 F and placed in the ultrasonics tank. The parts were then placed in the ultrasonics tank for 10 minutes and 5 minutes, one two parts for each timeframe. The coupons were taken out and left to dry; once the coupons were dry the clean weights were taken. After clean weights, the coupons were wiped down and weighed for initial weights. Visual observations were also noted.

Results: Crystal Simple Green at a 10% concentration is effective on these substrates for 5- and 10-minute timeframes. At 10 minutes the coupons were clean with minor spotting left on the surface. At 5 minutes the coupons also had minor spotting. Steel was a slight outlier for the 10-minute duration while it did well at 5 minutes. This difference may be due to oil that had not dripped off or removed properly for the 10-minute steel part.

**5 Minute Cleaning**

Substrate	Duration	Initial wt. of cont.	Final wt. of cont.	%Cont Removed
Aluminum	5 min	0.0216	0.0014	93.52
Steel		0.0362	0.0014	96.13
Stainless Steel		0.0138	0.0008	94.20

**10 Minute Cleaning**

Substrate	Duration	Initial wt. of cont.	Final wt. of cont.	%Cont Removed
Aluminum	10 min	0.0512	0.0002	99.61
Steel		0.0337	0.0065	80.71
Stainless Steel		0.1422	0.0081	94.30

Summary:

<b>Substrates:</b>		Aluminum, Stainless Steel, Steel			
<b>Contaminants:</b>		Oil			
<b>Company Name:</b>	<b>Product Name:</b>	<b>Conc.:</b>	<b>Efficiency:</b>	<b>Effective:</b>	<b>Observations:</b>
Simple Green	Crystal Simple Green Industrial Cleaner & Degreaser	10	96.13	<input checked="" type="checkbox"/>	

Conclusion:

Results were effective but not as effective as previous trials. Next trial will increase concentration and focus on lowering the cleaning duration.