

# CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2022  
 DateRun: 02/15/2022  
 Experimenters: Nicole Kebler  
 ClientType: Brass Instrument Manufacturer  
 ProjectNumber: Project #1  
 Substrates: Brass  
 PartType: Part  
 Contaminants: Adhesive  
 Cleaning Methods: Ultrasonics  
 Analytical Methods: Gravimetric, Visual

Purpose: To evaluate the removal of sliding gel from brass parts provided by the company.

Experimental Procedure: Two parts per cleaner were weighed for initial weights. They were then dipped on one side into the sliding gel and weighed again for dirty weights. The cleaners were all heated to the recommended temperature of 140 degrees fahrenheit and were used at the vendor recommended concentrations. Once the dirty weights were taken, the two parts were put into the beaker which had the heated cleaner in it and was put into the ultrasonics tank for 15 minutes. The ultrasonics tank is used at 40 kHz. After the 15 minutes, the parts were taken out and placed on the tray to dry overnight. Once dry, the final clean weights were taken.

Results: Surface cleanse has about a 99% removal but there was sticky residue left on the surface. Liquinox had about a 72% removal and was sticky to the touch after cleaning. One of the parts for citranox showed a greater than 100% removal but the other was around 87% removal. Both parts were still sticky and the over 100% removal could be a gravimetric error. Shopmaster LPH also had over 100% removal for both parts and was not sticky to the touch after cleaning and was re-done to test effectiveness. The second trial showed a 99% removal, but was still sticky after the cleaning. The Metalnox 6435 had a 100% removal and was not sticky to the touch after cleaning.

Cleaner	Concentration	Initial wt. of cont.	Final wt. of cont.	Average	Combined Average	Notes
Surface Cleanse	2%	0.0876 0.1029	-0.0006 0.0009	100.68 99.13	99.91	Sticky Residue
Liquinox	2%	0.0660 0.0683	0.0256 0.0121	61.21 82.28	71.75	Sticky Residue
Shopmaster LPH	10%	0.1419 0.0892	-0.0344 -0.0297	124.24 133.30	128.77	Clean to touch
Shopmaster LPH	10%	0.1398 0.2078	0.0002 0.0048	99.86 97.69	98.77	Sticky residue
Citranox	2%	0.0705 0.0688	-0.0485 0.0090	168.79 86.92	127.86	Sticky residue
Metalnox 6435	15%	0.0802 0.1127	0.0000 0.0008	100.00 99.29	99.65	Clean to touch

Summary:

<b>Substrates:</b>		Brass				
<b>Contaminants:</b>		Adhesive				
Company Name:	Product Name:	Conc.:	Efficiency:	Effective:	Observations:	
International Products Corporation	Surface Cleanse Concentrated Neutral 930	2	99.91	<input checked="" type="checkbox"/>		
Alconox Inc	Liquinox	2	71.75	<input type="checkbox"/>		
Buckeye International	Shopmaster LPH	10	128.00	<input type="checkbox"/>	Run a retest to verify.	
Buckeye International	Shopmaster LPH	10	98.77	<input checked="" type="checkbox"/>	Sticky to touch during retest	
Alconox Inc	Citranox	2	127.86	<input type="checkbox"/>		

Conclusion: Metalnox 6435 performed the best at a 100% removal with no residue left on the surface of the part. The other cleaners that were tested left a sticky residue on the part after cleaning.