

CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2020
 DateRun: 02/18/2020
 Experimenters:
 ClientType: Metal Finishing
 ProjectNumber: Project #1
 Substrates: Steel
 PartType: Coupon
 Contaminants:
 Cleaning Methods: Ultrasonics
 Analytical Methods: Gravimetric

Purpose: To determine if the aqueous cleaners are stripping the steel coupons provided by the company.

Experimental Procedure: Three sets of three steel coupons were weighed and immersed into three distinct beakers containing Aquavantage 1400 GD, Liquinox, and SC-1000 respectively. Heated ultrasonics was conducted at 122-125°F for 15 minutes. Coupons were submerged in three distinct beakers containing deionized water as a rinse step for 5 minutes. Coupons were dried with an air gun for 10 minutes. Effectiveness of cleaning was observed gravimetrically after the drying step.

Results: After 15 minutes of heated ultrasonics and subsequent post-treatment, coupons treated with Aquavantage 1400 GD and Liquinox lost a thousandth of a gram, while coupons cleaned with SC-1000 lost a hundredth of a gram.

Summary:

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|----------------------|-------------------------------------|---------------|--------------------|-------------------------------------|----------------------|
| Substrates: | Steel | | | | |
| Contaminants: | | | | | |
| Company Name: | Product Name: | Conc.: | Efficiency: | Effective: | Observations: |
| Bruhin Corporation | Aquavantage 1400 | 5% | 0.00 | <input checked="" type="checkbox"/> | |
| Alconox Inc | Liquinox | 1% | 0.00 | <input checked="" type="checkbox"/> | |
| Gemtek Products | SC 1000 Aqueous Cleaner Concentrate | 20% | 0.00 | <input checked="" type="checkbox"/> | |

Conclusion: Based on gravimetric analysis, Liquinox on average had the least amount of weight lost for the steel coupons. Coupons cleaned with both Liquinox and Aquavantage 1400 GD lost a thousandth of a gram. Coupons cleaned with SC-1000 lost a hundredth of a gram. The next step would be to continue testing with the vanishing oil contaminant provided by the company.