CLEANING LABORATORY EVALUATION SUMMARY

SCL #: 2017

DateRun: 06/11/2017

Experimenters:

ClientType: Cleaner Manufacturer

ProjectNumber: Project #1

Substrates: Copper

PartType: Coupon

Contaminants: Cutting/Tapping Fluids, Lubricating/Lapping Oils, Oil

Cleaning Methods: Manual Wipe

Analytical Methods: Gravimetric

Purpose: To evaluate the efficiency of supplied cleaner (Quicksolv DMC) and a comparative solvent (acetone) in the removal of Nisseki SAS-60E and Cutting oil (Petroleum) from copper coupons.

Experimental Procedure:

Soiling Process:

A set of twelve copper coupons were weighed on an analytical balance to determine their initial mass. Once this was completed half of the coupons were evenly soiled with half a gram of Nisseki SAS-60E oil, and the other half with half a gram of cutting oil petroleum using a handheld swab. The coupons were reweighed to determine the mass of the coupons with the contaminant applied.

Cleaning Process:

Three coupons that were soiled with Nisseki SAS-60E oil were placed on a Gardner Straight Line Washability unit. A Kimberly-Clark Wypal reinforced paper towel was attached to the cleaning sled and soaked with a spray of Quicksolv DMC. Each coupon was sprayed once with the same cleaning solution. The cleaning unit was run for 20 cycles (~33 seconds). This same process was run on another set of three copper coupons soiled with cutting oil petroleum. The remaining six coupons were run through the same process but cleaned with acetone. The coupons were allowed to dry for an hour before being weighed. Final weights were recorded, efficiencies were calculated and recorded.

Chemistries Evaluated: Quicksolv DMC, Acetone

Results: The sample cleaner (Quicksolv DMC) was just as effective as the comparative cleaner (acetone) in removing the oils from the copper substrate. Both the Quicksolv DMC and the acetone had very high soil removal rates: the Quicksolv DMC cleaner had an overall efficacy of 98.12% for removing oil on copper coupons, while the acetone was able to remove 98.17% of the oils from the copper coupons.

Cleaner	Soil	Initial wt. of Cont. (g)	Final wt. of Cont. (g)	Cont. Removed (%)	Avg. Cont. Removed (%)	Avg. Removal Efficacy (%)
Quicksolv DMC	Nisseki SAS-60E	0.4810	0.0030	99.38	98.84	98.12
		0.4868	0.0057	98.83		
		0.4906	0.0082	98.33		
	Cutting Oil (Petroleum)	0.4931	0.0110	97.77	97.39	
		0.5049	0.0100	98.02		
		0.4973	0.0180	96.38		
Acetone	Nisseki SAS-60E	0.3509	0.0102	97.09	97.68	98.17
		0.4956	0.0065	98.68		
		0.1680	0.0046	97.26		
	Cutting Oil (Petroleum)	0.5017	0.0129	97.43	98.66	
		0.5187	0.0093	98.21		
		0.4983	0.0147	97.05		

Summary:

Substrates:	Copper				
Contaminants:	Cutting/Tapping Fluids, Lubricating/Lapping Oils, Oil				
Company Name:	**Product Name:**	**Conc.:**	**Efficiency:**	**Effective:**	**Observations:**
J.T. Baker	Acetone	100	97.60	☑	Nisseki SAS-60E 97.68; Cutting Oil (Petroleum) 97.56
Inventec Performance Chemicals	Quicksolv DMC	100	98.51	☑	

Conclusion:

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The Quicksolv DMC performed at the same level as the comparative solvent, Acetone.